

POWERFLEX®

PART NUMBER

PFR85-513

DESCRIPTION

REAR UPPER LINK OUTER BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane A Bushes 1 x PTFE/Silicone Grease
2 x Polyurethane B Bushes 2 x Stainless Steel Sleeves
2 x Small Zinc Plated Steel Washers
2 x Large Zinc Plated Steel Washers

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;*
- all safety precautions adhered to;*
- wheel alignment to be checked and adjusted as required after any suspension work.*
- All fasteners must be tensioned to manufacturer's torque settings.*



Fitting Instructions:

1. Remove the original bush from the link arm.
2. Clean any dirt and corrosion from the bore of the arm and file off any sharp edges.
3. Insert the bushes into arm with the polyurethane part A (chamfered edge) facing the bracket, as shown in Figure 1.
4. Apply some of the supplied grease into the bore of the polyurethane bush and push the stainless steel sleeve into the bore so that it sits flush.
5. Place the zinc plated steel washers to the wider diameter of the polyurethane bushes, with the smaller washer being placed between the bracket and the bush (Figure 1).
6. Refit the arm back to the vehicle and tension all hardware to manufacturers recommended torque settings.

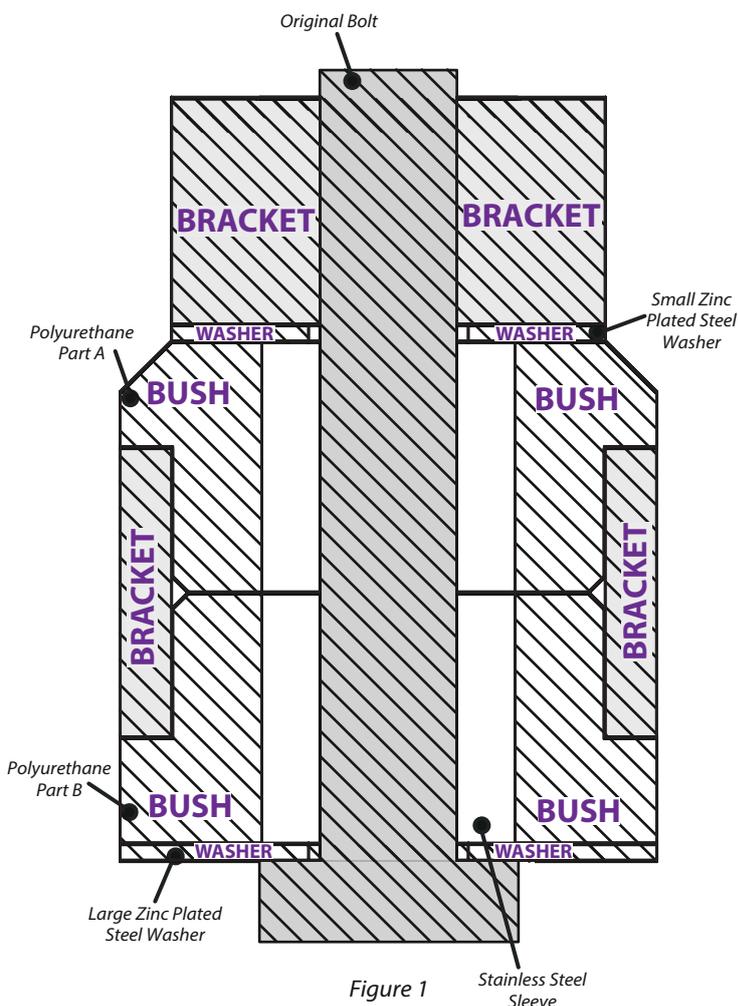


Figure 1

Stainless Steel Sleeve